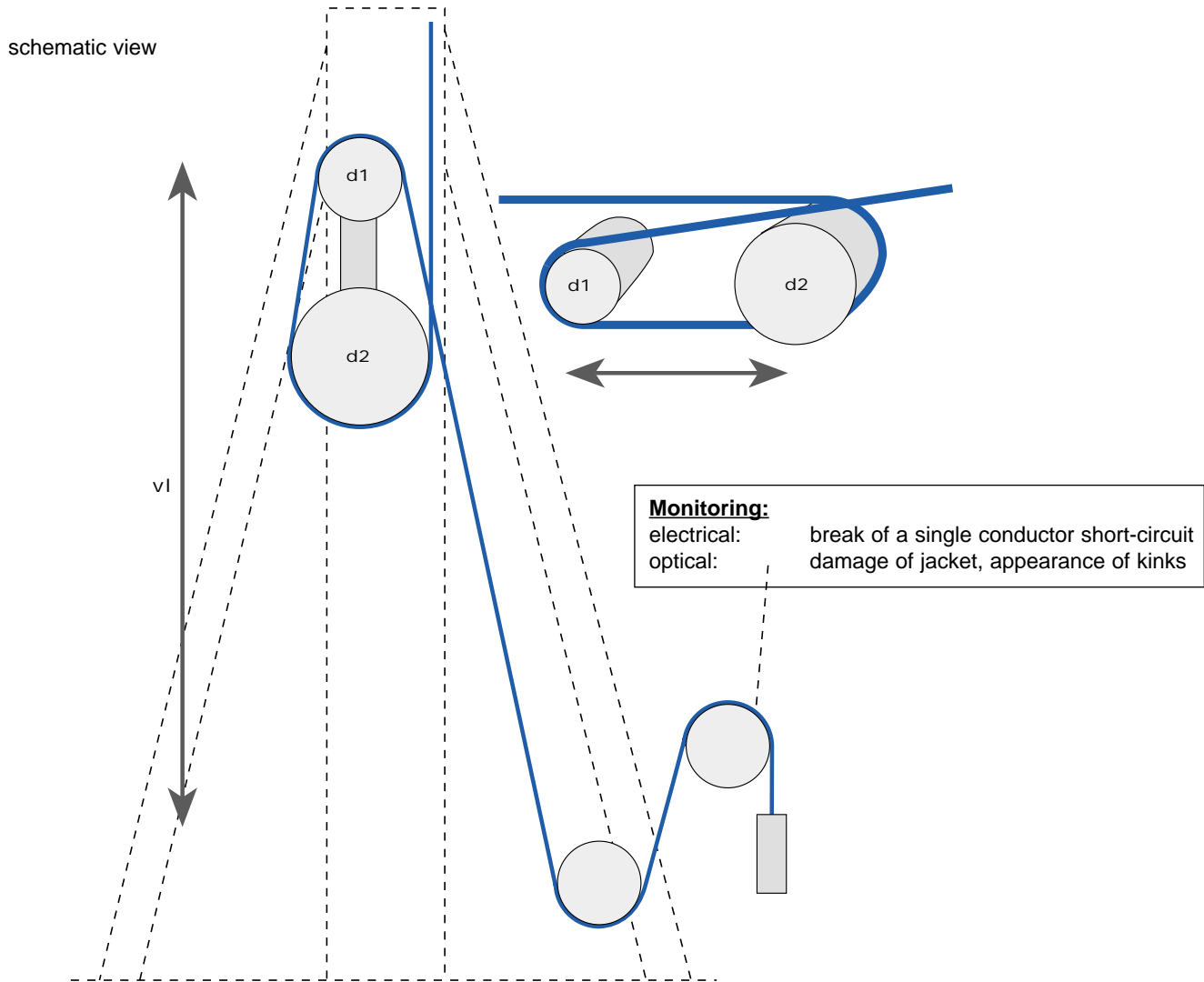


BI DIRECTIONAL CYCLE LIFE TEST



Test parameter:	Acceleration:	40 m/s ² · 131.23 feet/s ²	Bending radius:	variable
	Travel v1:	1900 mm/39.37 inches	Load:	variable
	Cable length in motion:	2700 mm/106.30 inches	Roll diameter d1:	variable
	Speed:	1.4 m/s · 4.59 feet/s	Roll diameter d2:	variable
	No. of bendings:	18 per min		

Test findings	S 200 (12 x 1.0 mm ²)	S 90 (12 x 1.0 mm ²)	S 86 (12 x 1.0 mm ²)
bending radius during test:	4.3 x O.D.	3.6 x O.D.	3.5 x O.D.
Travel:	1.9 m/6.23 feet	1.9 m/6.23 feet	1.9 m/6.23 feet
Acceleration:	40 m/s ² · 131.23 feet/s ²	40 m/s ² · 131.23 feet/s ²	40 m/s ² · 131.23 feet/s ²
Temperature during test:	+10°C up to +22°C	+10°C up to +22°C	+10°C up to +22°C
Speed:	1.4 m/s · 4.59 feet/s	1.4 m/s · 4.59 feet/s	1.4 m/s · 4.59 feet/s
Dimension:	10.4 mm/0.41 inches	12.5 mm/0.49 inches	12.9 mm/0.51 inches
Roll diameter d1:	90 mm/0.295 feet	90 mm/0.295 feet	90 mm/0.295 feet
Roll diameter d2:	125 mm/0.41 feet	125 mm/0.41 feet	125 mm/0.41 feet
No. of bendings:	17.438.485	2.929.730	2.508.904